



Up to Category 4, EN 954-1 PNOZ X2.7P



Safety relay for monitoring E-STOP pushbuttons, safety gates and light barriers.

Approvals

PNOZ X2.7P	
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Unit features

- ▶ Positive-guided relay outputs:
 - 3 safety contacts (N/O), instantaneous
 - 1 auxiliary contact (N/C), instantaneous
- ▶ Connection options for:
 - E-STOP pushbutton
 - Safety gate limit switch
 - Reset button
 - Light barriers
- ▶ LED indicator for:
 - Switch status channel 1/2
 - Supply voltage
- ▶ Plug-in connection terminals (either cage clamp terminal or screw terminal)
- ▶ See order reference for unit types

- ▶ Light barriers

Safety features

The relay meets the following safety requirements:

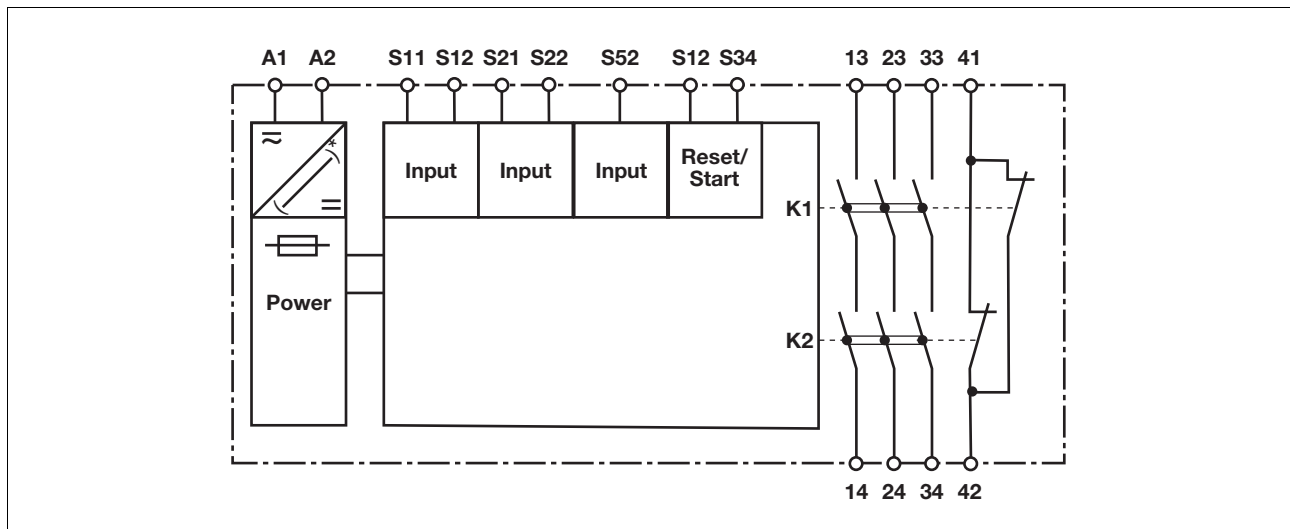
- ▶ The circuit is redundant with built-in self-monitoring.
- ▶ The safety function remains effective in the case of a component failure.
- ▶ The correct opening and closing of the safety function relays is tested automatically in each on-off cycle.

Unit description

The safety relay meets the requirements of EN 60947-5-1, EN 60204-1 and VDE 0113-1 and may be used in applications with

- ▶ E-STOP pushbuttons
- ▶ Safety gates

Block diagram



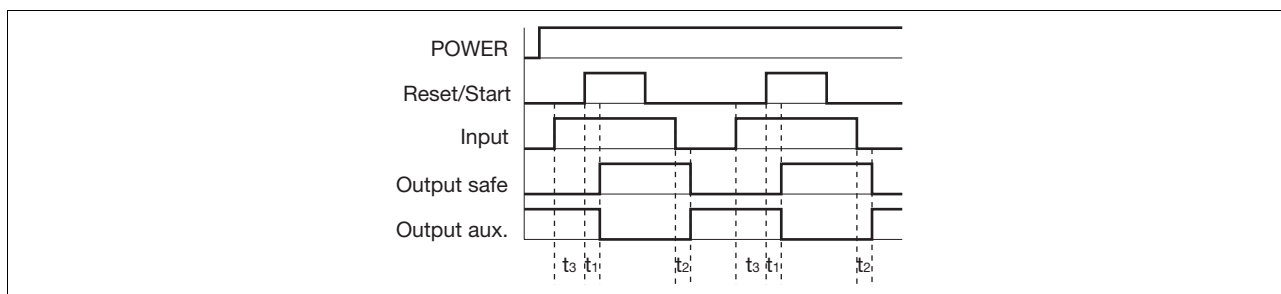
*only with U_B 24 – 240 VAC/DC

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Function description

- ▶ Single-channel operation: no redundancy in the input circuit, earth faults in the reset circuit are detected.
- ▶ Dual-channel operation without detection of shorts across contacts: redundant input circuit, detects
 - earth faults in the reset and input circuit,
 - short circuits in the input circuit and, with a monitored reset, in the reset circuit too,
- ▶ Dual-channel operation with detection of shorts across contacts: redundant input circuit, detects
 - earth faults in the reset and input circuit,
 - short circuits in the input circuit and, with a monitored reset, in the reset circuit too,
- shorts between contacts in the input circuit.
- ▶ Monitored reset: Unit is active once the input circuit is closed and once the reset circuit is closed after the waiting period has elapsed (see technical details).
- ▶ Increase in the number of available contacts by connecting contact expander modules or external contactors/relays.

Timing diagram



Key

- ▶ Power: Supply voltage
- ▶ Reset/start: Reset circuit S12-S34
- ▶ Input: Input circuits S11-S12, S21-S22, S52
- ▶ Output safe: Safety contacts 13-14, 23-24, 33-34
- ▶ Output aux: Auxiliary contacts 41-42
- ▶ t₁: Switch-on delay
- ▶ t₂: Delay-on de-energisation
- ▶ t₃: Waiting period

Wiring

Please note:

- ▶ Information given in the “Technical details” must be followed.
- ▶ Outputs 13-14, 23-24, 33-34 are safety contacts, output 41-42 is an auxiliary contact (e.g. for display).
- ▶ To prevent contact welding, a fuse should be connected before the output contacts (see technical details).
- ▶ Calculation of the max. cable runs I_{max} in the input circuit:

$$I_{max} = \frac{R_{lmax}}{R_l / km}$$

R_{lmax} = max. overall cable resistance (see technical details)
 R_l / km = cable resistance/km

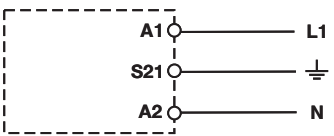
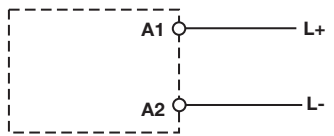
- ▶ Use copper wire that can withstand 60/75 °C.
- ▶ Sufficient fuse protection must be provided on all output contacts with capacitive and inductive loads.

E-STOP relay, safety gate monitor

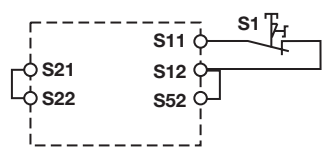
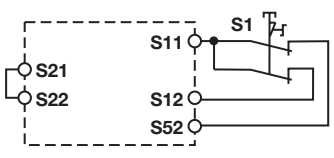
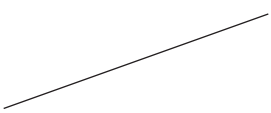
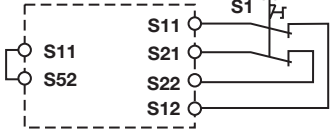
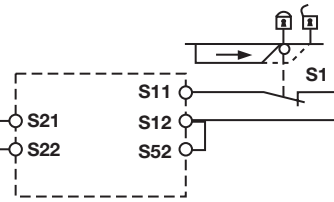
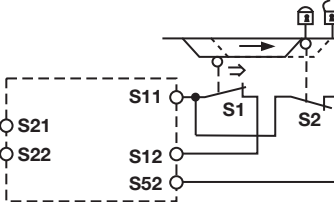

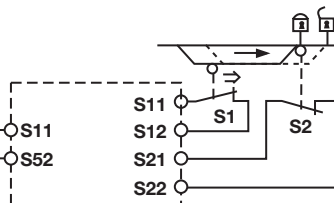

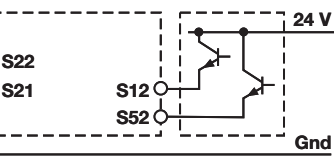
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Preparing for operation

► Supply voltage

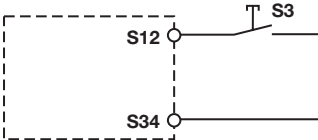
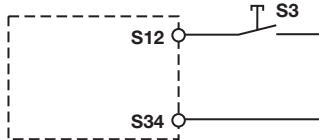
Supply voltage	24 – 240 V AC/DC	24 V AC/DC
		

► Input circuit


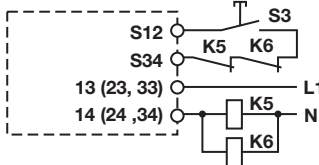
Input circuit	Single-channel	Dual-channel
E-STOP without detection of shorts across contacts		
E-STOP with detection of shorts across contacts		
Safety gate without detection of shorts across contacts		
Safety gate with detection of shorts across contacts		
Light barrier with detection of shorts across contacts via ESPE		

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▶ Reset circuit

Reset circuit	E-STOP wiring (single-channel) Safety gate (single-channel)	E-STOP wiring (dual-channel) Safety gate (dual-channel)
Monitored reset		

▶ Feedback loop

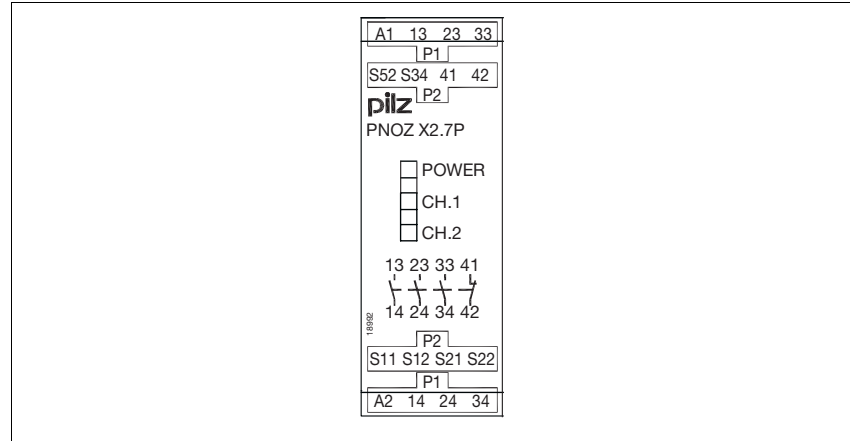
Feedback loop	Automatic reset	Monitored reset
Contacts from external contactors		

▶ Key

S1/S2	E-STOP/safety gate switch
S3	Reset button
	Switch operated
	Gate open
	Gate closed

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Terminal configuration

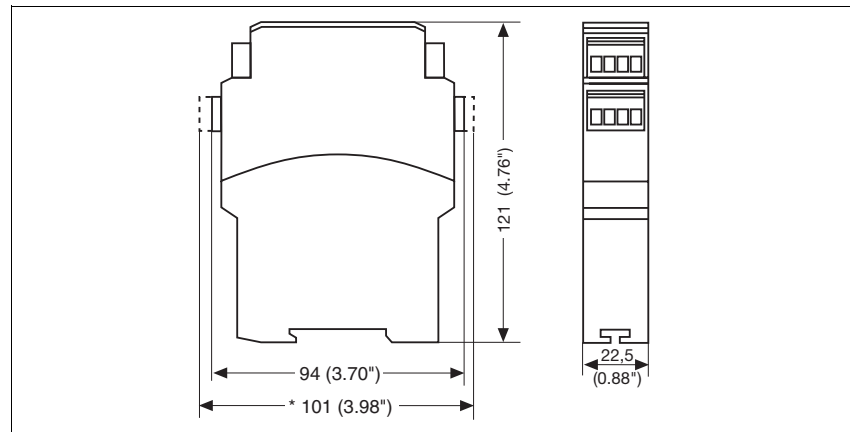


Installation

- ▶ The safety relay should be installed in a control cabinet with a protection type of at least IP54.
- ▶ Use the notch on the rear of the unit to attach it to a DIN rail.
- ▶ Ensure the unit is mounted securely on a vertical DIN rail (35 mm) by using a fixing element (e.g. retaining bracket or an end angle).

Dimensions

* with cage clamp terminals



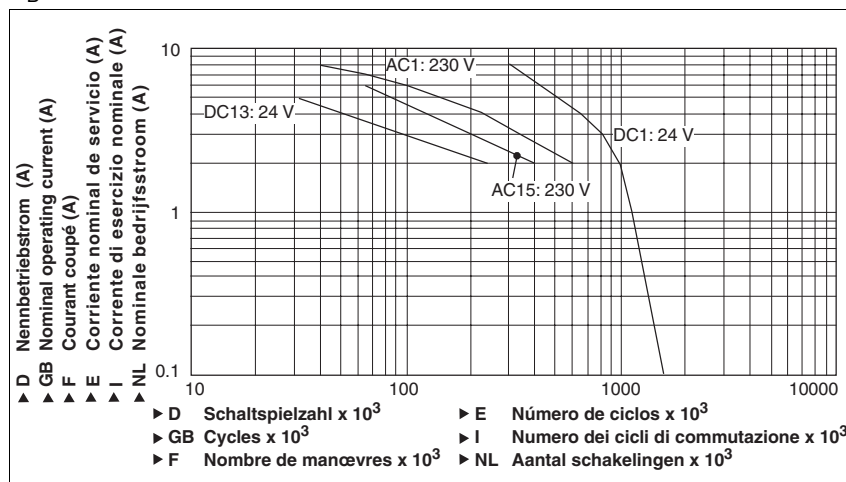
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Notice

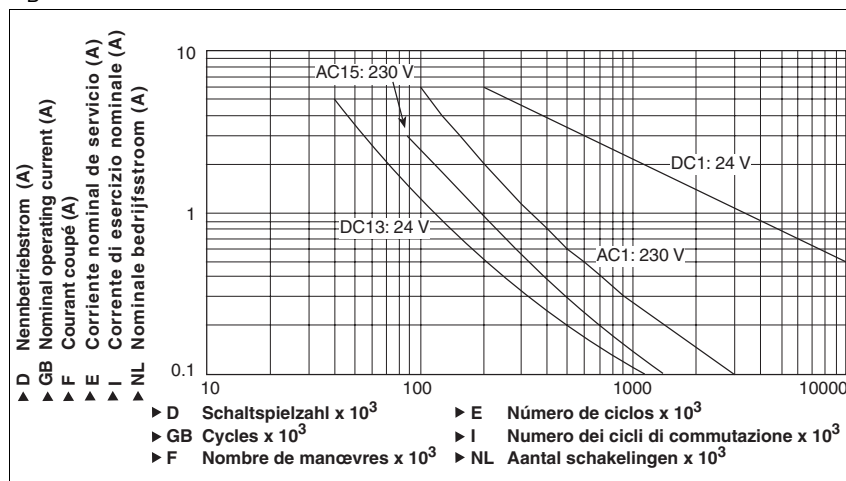
This data sheet is only intended for use during configuration. For installation and operation, please refer to the operating instructions supplied with the unit.

Service life graph

U_B 24 VAC/DC



U_B 24 - 240 VAC/DC



Technical details

Electrical data

Supply voltage	
Supply voltage U_B AC/DC	24 - 240 V, 24 V
Voltage tolerance	-15 %/+10 %
Power consumption at U_B AC	3.5 VA Order no.: 777305, 787305 4.5 VA Order no.: 777306, 787306
Power consumption at U_B DC	2.0 W
Frequency range AC	50 - 60 Hz
Residual ripple DC	160 %
Voltage and current at Input circuit DC: 24.0 V	25.0 mA Order no.: 777306, 787306 30.0 mA Order no.: 777305, 787305
Reset circuit DC: 24.0 V	50.0 mA
Feedback loop DC: 24.0 V	50.0 mA
Number of output contacts	
Safety contacts (S) instantaneous:	3
Auxiliary contacts (N/C):	1

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Electrical data	
Category of output contacts in accordance with EN 954-1	
Safety contacts (S) instantaneous:	4
Utilisation category in accordance with EN 60947-4-1	
Safety contacts: AC1 at 240 V	$I_{min}: 0.01 A, I_{max}: 6.0 A$ $P_{max}: 1500 VA$
Safety contacts: DC1 at 24 V	$I_{min}: 0.01 A, I_{max}: 6.0 A$ $P_{max}: 150 W$
Auxiliary contacts: AC1 at 240 V	$I_{min}: 0.01 A, I_{max}: 6.0 A$ $P_{max}: 1500 VA$
Auxiliary contacts: DC1 at 24 V	$I_{min}: 0.01 A, I_{max}: 6.0 A$ $P_{max}: 150 W$
Utilisation category in accordance with EN 60947-5-1	
Safety contacts: AC15 at 230 V	$I_{max}: 3.0 A$ Order no.: 777306, 787306 $5.0 A$ Order no.: 777305, 787305
Safety contacts: DC13 at 24 V (6 cycles/min)	$I_{max}: 4.0 A$
Auxiliary contacts: AC15 at 230 V	$I_{max}: 3.0 A$ Order no.: 777306, 787306 $5.0 A$ Order no.: 777305, 787305
Auxiliary contacts: DC13 at 24 V (6 cycles/min)	$I_{max}: 4.0 A$
Contact material	AgCuNi + 0.2 μm Au Order no.: 777306, 787306 AgSnO2 + 0.2 μm Au Order no.: 777305, 787305
External contact fuse protection ($I_k = 1$ kA) to EN 60947-5-1	
Blow-out fuse, quick	
Safety contacts:	6 A
Auxiliary contacts:	6 A
Blow-out fuse, slow	
Safety contacts:	4 A
Auxiliary contacts:	4 A
Circuit breaker 24 VAC/DC, characteristic B/C	
Safety contacts:	4 A
Auxiliary contacts:	4 A
Max. overall cable resistance R_{lmax} input circuits, reset circuits	
single-channel at U_B DC	30 Ohm Order no.: 777305, 787305 45 Ohm Order no.: 777306, 787306
single-channel at U_B AC	120 Ohm Order no.: 777305, 787305 45 Ohm Order no.: 777306, 787306
dual-channel without detect. of shorts across contacts at U_B DC	60 Ohm Order no.: 777305, 787305 80 Ohm Order no.: 777306, 787306
dual-channel without detect. of shorts across contacts at U_B AC	170 Ohm Order no.: 777305, 787305 80 Ohm Order no.: 777306, 787306
dual-channel with detect. of shorts across contacts at U_B DC	15 Ohm
dual-channel with detect. of shorts across contacts at U_B AC	15 Ohm Order no.: 777306, 787306 25 Ohm Order no.: 777305, 787305
Times	
Switch-on delay	
on monitored reset with rising edge typ.	30 ms Order no.: 777306, 787306 40 ms Order no.: 777305, 787305
on monitored reset with rising edge max.	40 ms Order no.: 777306, 787306 70 ms Order no.: 777305, 787305

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Times	
Delay-on de-energisation with E-STOP typ.	10 ms Order no.: 777306, 787306 12 ms Order no.: 777305, 787305
with E-STOP max.	20 ms Order no.: 777306, 787306 30 ms Order no.: 777305, 787305
with power failure typ.	50 ms Order no.: 777305, 787305
with power failure max.	60 ms Order no.: 777305, 787305
with power failure typ. U_B AC/DC: 24 V Order no.: 777306, 787306	180 ms Order no.: 777306, 787306
with power failure max. U_B AC/DC: 24 V Order no.: 777306, 787306	230 ms Order no.: 777306, 787306
with power failure typ. U_B AC : 240 V	1,100 ms Order no.: 777306, 787306
with power failure max. U_B AC : 240 V	1500 ms Order no.: 777306, 787306
Recovery time at max. switching frequency 1/s after E-STOP	50 ms
after power failure	100 ms Order no.: 777305, 787305 250 ms Order no.: 777306, 787306
after power failure on universal power supply	1500 ms Order no.: 777306, 787306
Waiting period with a monitored reset with rising edge	180 ms Order no.: 777305, 787305 300 ms Order no.: 777306, 787306
Min. start pulse duration with a monitored reset with rising edge	30 ms
Simultaneity, channel 1 and 2	∞
Supply interruption before de-energisation	10 ms Order no.: 777305, 787305 20 ms Order no.: 777306, 787306
Environmental data	
EMC	EN 60947-5-1, EN 61000-6-2, EN 61000-6-4
Vibration to EN 60068-2-6	
Frequency	10 - 55 Hz
Amplitude	0.35 mm
Climatic suitability	EN 60068-2-78
Airgap creepage	VDE 0110-1
Ambient temperature	-10 - 55 °C
Storage temperature	-40 - 85 °C
Protection type	
Mounting (e.g. cabinet)	IP54
Housing	IP40
Terminals	IP20
Mechanical data	
Housing material	
Housing	PPO UL 94 V0
Front	ABS UL 94 V0
Max. cross section of external conductors with screw terminals	
1 core flexible	0.25 - 2.50 mm², 24 - 12 AWG Order no.: 777305, 777306
2 core, same cross section, flexible:	
with crimp connectors, without insulating sleeve	0.25 - 1.00 mm², 24 - 16 AWG Order no.: 777305, 777306
without crimp connectors or with TWIN crimp connectors	0.20 - 1.50 mm², 24 - 16 AWG Order no.: 777305, 777306
Torque setting with screw terminals	0.50 Nm Order no.: 777305, 777306
Max. cross section of external conductors with cage clamp terminals/spring-loaded terminals: Flexible without crimp connectors	0.20 - 1.50 mm², 24 - 16 AWG Order no.: 787305, 787306
Cage clamp terminals/spring-loaded terminals: Terminal points per connection	2 Order no.: 787305, 787306
Stripping length	8 mm Order no.: 787305, 787306

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Mechanical data

Dimensions	
Height	101.0 mm Order no.: 787305, 787306 94.0 mm Order no.: 777305, 777306
Width	22.5 mm
Depth	121.0 mm
Weight	195 g Order no.: 777305, 787305 205 g Order no.: 787306 210 g Order no.: 777306

The standards current on **11/03** apply.

Conventional thermal current

Number of contacts	I_{th} (A) at U_B DC	I_{th} (A) at U_B AC
1	6.00 A	6.00 A
2	6.00 A	6.00 A
3	4.50 A Order no.: 777306, 787306 5.00 A Order no.: 777305, 787305	4.50 A Order no.: 777306, 787306 5.00 A Order no.: 777305, 787305

Order reference

Type	Features	Terminals	Order no.
PNOZ X2.7P C	24 VAC 24 VDC	Cage clamp terminals	787 305
PNOZ X2.7P	24 VAC 24 VDC	Screw terminals	777 305
PNOZ X2.7P C	24 - 240 VAC 24 - 240 VDC	Cage clamp terminals	787 306
PNOZ X2.7P	24 - 240 VAC 24 - 240 VDC	Screw terminals	777 306